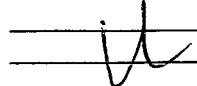
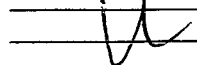














Date: Wednesday, 31/01/2007 9:55:51 AM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: STEP ACTUATOR
Job Number	: 30500		
Estimate Number	: 10804		
P.O. Number	: N/A	Part Number	: 41232 000 001 002
This Issue	: 31/01/2007	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: 41232
First Issue	: N/A	Project Number	: N/A
Previous Run	: 30499	Drawing Revision	: N/A
	Type	Material	: N/A
	: SMALL / MED FAB	Due Date	: 07/02/2007
Written By	: 	Qty:	3 Um: Each
Checked & Approved By	: 		
Comment	:		
Additional Product			
Job Number:  CHG 001			
Seq. #:	Machine Or Operation:	Description :	
1.0	PG	PURCHASING	
			
Comment: PURCHASING issue P.O. 2988 CL07101123 (3)			
2.0	41232 000 001 002	Step Actuator RH	
			
Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s) Step Actuator LH			
3.0	PACKAGING 1	PACKAGING RESOURCE #1	
			
Comment: PACKAGING RESOURCE #1 RECEIVE & INSPECT FOR TRANSIT DAMAGE 07/01/23 (3)			
4.0	QC6	DIMENSIONAL CHECK	
			
Comment: DIMENSIONAL CHECK  07.01.31			
5.0	MISC	MISCELLANEOUS	
			
Comment: MISCELLANEOUS FIT & FUNCTION 07.01.31			

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07.01.31	4.0	- SEALANT MIL-S-882 IS REMOVED FROM FIT SINCE IT HAS A SHELF LIFE. - BARBED ELBOW PART # ON THE BAG IS NOT THE SAME AS DRAWING. CHECKED THE DRAWING VS PART. THE PART IS QC. NEW NUMBER IS WRITTEN ON THE BAG. - PLASTIC TUBING QTY SHOULD BE 1 for -001 & 1 for -002.		07.01.31			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 31/01/2007 9:55:51 AM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: STEP ACTUATOR

Job Number: 30500

Part Number: 41232 000 001 002

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

PACKAGE OR ID & STK

- CREATE NEW PPP

PACKAGE WITH -001 AS SET.

16 7/01/31 ①

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

①
16 7/01/31

Job Completion



16 07-01-31

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



Era Helicopters LLC

Post Office Box 6550
Lake Charles, Louisiana
70606

Certificate of Conformity

To:
Susanne Sheldon, Eng. CMA
Director Quality Assurance
Dart Aerospace Ltd.

This is to certify that the items listed below were produced and assembled in accordance with Era's FAA approved PMA system and the applicable drawings and specifications.
Drawing # 41232-000-001 Rev IR Dated 5/20/2002.

Part Number 41232-000-001-001/002
Description Step Actuator Replacement Kit
Quantity 1 Each
Work Order W200601696

Certified By:  Date January 29, 2007

Mark B. Jones
Vice President of Quality Assurance



Era Helicopters LLC

FAA-PMA

STC# SR09400RC

Description: Step Actuator Replacement Kit **Serial #** N/A

Part # 41232-000-001-001/002 **Quantity:** 1

W/O # W200601696

Inspector:



Eligible for Installation on: Bell 412/412EP